

## **BMS-8NV Studwelder**

## **PS-1K Welding Gun**





## BMS-8NV SOYER stud welder for capacitor discharge welding

**Description:** The performance and quality features of the new BMS-8NV SOYER stud welder are

unequalled in stud welding technology. The lightweight stud welder in compact design allows the safe and problem-free welding of studs up to M10. This stud welder with microprocessor control is a top-quality product meeting highest requirements due to operating convenience and absolute safety. One of the remarkable features of the BMS-8NV stud welder is its very favourable price/efficiency ratio. (For innova-

tive special features, please see over).

Technical data: M3 -M10 or 03-9 mm for studs made of steel and stainless steel

Welding range:M8 or 0 8 for studs made of aluminium and brassWelding process:Capacitor discharge process (TS) as per EN ISO 14555Standard gun:PS-1K contact positioning welding gun or PS-1 lift gun

Power source: Capacitor battery
Charging capacity: 100 000 uF

**Charging voltage:** 50 - 200 V, infinitely variable up/down

Welding time: 0.001 -0.003 seconds

Welding sequence: up to 20 studs/min, depending on stud diameter

Mains supply: 230 V $\sim$ , - 50 Hz, 5 A / 115 V $\sim$ , - 60 Hz, 10 A (internally adjustable)

Welding cable: 3 m highly flexible Earth cable: 2 x 3 m highly flexible

**Dimensions:** 300 x 120 x 320 mm (w x h x d)

Weight: 10 kg

Colour: RAL 5009 azure-blue

Subject to technical changes

## advanced studwelding systems

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